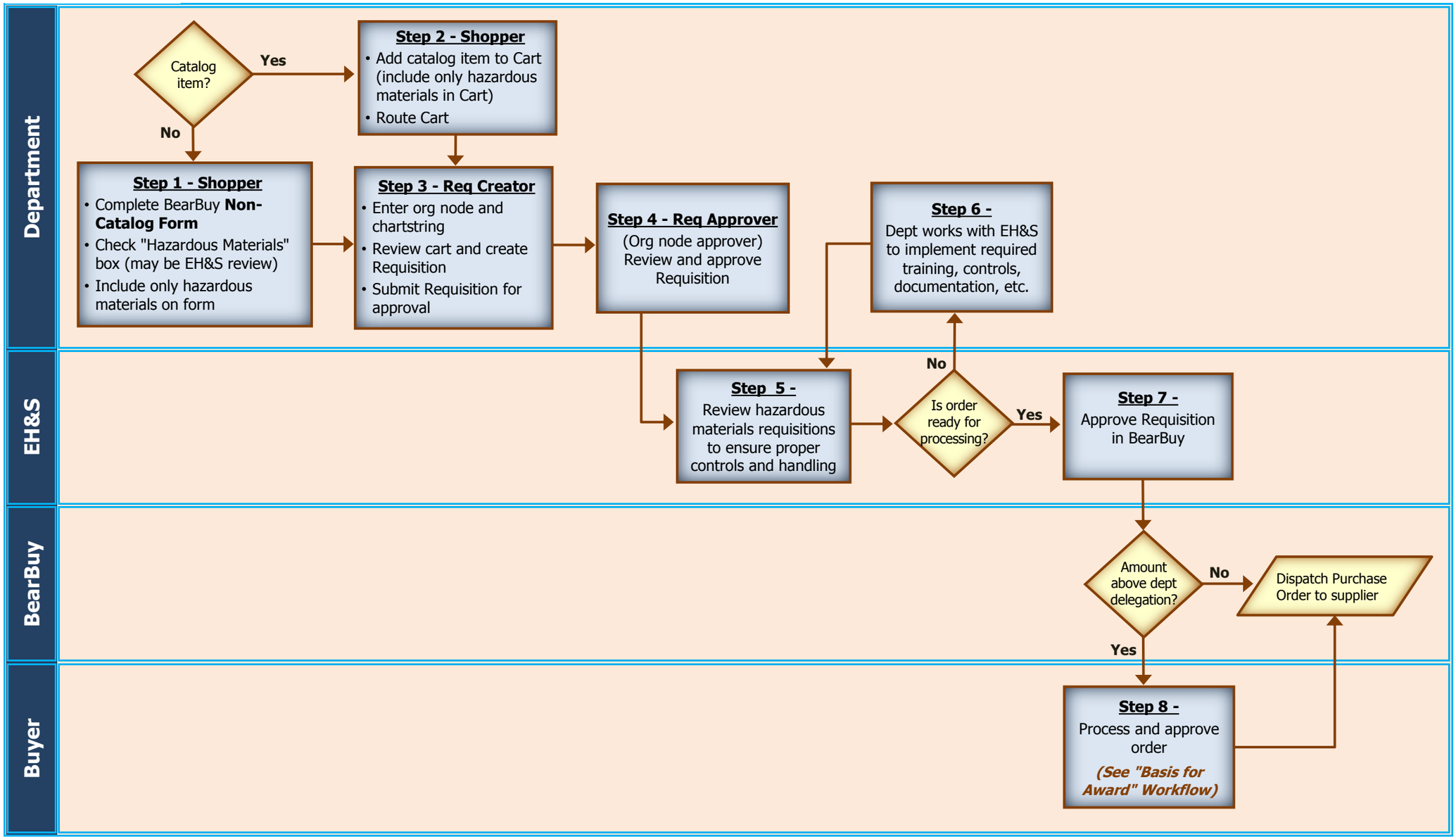Hazardous Materials Workflow Process - EH&S Review